FITTING INSTRUCTION

ISO PN	Cables joining	
1 L	Left directional lights	
2 +	Rear fog lights	$\mathbf{D} \ eg \ \mathbf{D} \ eg$
3 31	Ground	5 — \
4 R	Right directional lights	3 —\
5 58R	Right side parking lights	
6 54	Stoplights	$6 - \mathbb{R}$
7 58L	Left side parking lights	
$^{\mathrm{C}}$ $\ \ \ \mathrm{c}$ $\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	8	8

This towbar is designed to assembly in following car: **RENAULT CLIO B and C, 3/5 door,** produced since 03.1998 till 06.2001 and since 07.2001 till 09.2005, catalogue no. **G29** and is prepared to tow trailers max total weight **1200 kg** and max vertical mass **75 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

The instruction of the assembly

- 1. Disassemble the bumper
- 2. Position the elements (pos. 5 and 6) to the right chassis member (find original holes)
 - position the element (pos. 5) to the right side
 - position the element (pos. 6) to the left side
- 3. Fix left bracket (pos. 4) to the left chassis member (find original holes), and then fix it through the holes (pos. C) using bolts M10x40mm (pos. 8).
- 4. Put main bar of the towbar (pos. 1) to the rear panel and fix it through the original holes and holes (pos. A and B) using bolts M10x40mm (pos. 8).
- 5. Reassemble the bumper.
- 6. Fix tow-ball (pos. 2) with socket plate (pos. 3) using bolts M12x75mm (pos. 7) from accessories.
- 7. Tighten all bolts according to the torque shown in the table.
- 8. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station).
- 9. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8):

 M6 - 11 Nm
 M8 - 25 Nm
 M10 - 50 Nm

 M12 - 87 Nm
 M14 - 138 Nm
 M16 - 210 Nm

NOTE

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

Towbar accessories:

10 Would december 100.		
Pos. Name: Main bar quantity: 1	Pos. Name: Angle bar 6 Quantity: 1	Pos. 12 Dim.: Ø 13 mm
	Pos. 7 Name: Bolt 8,8 B Ouantity: 2 Dim. : M12x75mm	Pos. 13 Name: Plain washer augustity: 12 Dim.: Ø 10,5 mm
Pos. Name: Tow ball 2 quantity: 1	Pos. 8 Out 8,8 B out 12 Dim. : M10x40mm	Pos. 14 Name: Spring washer ouantity: 2 Dim.: \$\psi\$ 12,2 mm
Pos. 3 Name: Socket plate Quantity: 1	Pos. 9 Name: Nut 8 B Ouantity: 2 Dim. : M12	Pos. Name: Spring washer auantity: 12 Dim.: \$\phi\$ 10,2 mm
Pos. 4 Name: Left bracket Quantity: 1	Pos. 1 O Ouantity: 12 Dim. : M10	Pos. 16 Name: Ball cover Quantity: 1
Pos. Same: Right bracket Suantity: 1	Pos. 11 Name: Washer ountity: 2 Dim.: Ø42xØ13x3mm	



PPUH AUTO-HAK S.J.

Produkcja Zaczepów Kulowych Henryk & Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 E-mail: office@autohak.com.pl www. autohak.com.pl

Towing hitch (without electrical set)

Class: A50-X Cat. no. G29
Designed for:

Manufacturer: **RENAULT** Model: **CLIO B and C**

Type: 3/5 door

produced since 03.1998 till 06.2001 and since 07.2001 till 09.2005

Technical data: **D**-value: **6,54 kN**

maximum trailer weight: 1200 kg maximum vertical cup mass: 75 kg

Approval number according to Directive 94/20/EC: <u>e20*94/20*0665*00</u>

Foreword

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving whereat values for the towing hitch cannot be exceeded.

D-value formula:

 $\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \quad \frac{9,81}{1000} = \quad D \quad [kN]$